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| Software Code: SC000000000480 | Product family: TG2460HIII |
| Last available release: 3.20 | |

Important Notes:

- Firmware suitable for "U5" printers
- Upgrading from 3.12 to higher, the setup parameters are reset to default settings

Firmware changelog

| REL. | DATE | RELEASE NOTES |
|------|-----------|---|
| 3.20 | 17/Jan/25 | Bug fixes and Improvements: <ul style="list-style-type: none"> • Improved board voltage management |
| 3.16 | 27/Aug/24 | Bug fixes and Improvements: <ul style="list-style-type: none"> • Modified the command to set the minimum ticket length (0x1D 0xE8 nH nL). Now it supports 2 parameters (aligned with other TG2460HIII models). |
| 3.15 | 26/Aug/24 | Bug fixes and Improvements: <ul style="list-style-type: none"> • Bug fixed for cut at the first ticket after paper loading • Improved paper management at paper end: the ticket is free to be withdrawn • Bug fixed for serial communication |
| 3.12 | 21/Mar/23 | Bug fixes and Improvements: <ul style="list-style-type: none"> • Improved the paper end management. New features: <ul style="list-style-type: none"> • Added Setup parameter for paper saving: "Line space reduction", "Line feed reduction", "Barcode height reduction." |
| 3.08 | 12/Sep/23 | Bug fixes and Improvements: <ul style="list-style-type: none"> • Improvements for end of line production testing procedure. |
| 3.06 | 13/Jul/23 | New features: <ul style="list-style-type: none"> • First firmware release for TG2460HIII equipped with ST018U5 motherboard. |

Additional Notes: